

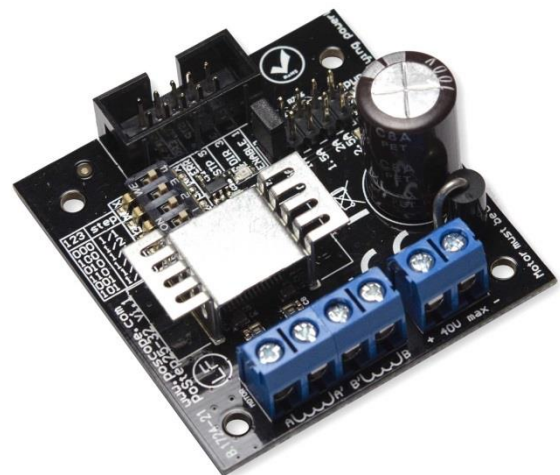
# PoStep25-32 User's manual

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**WARNING! Do not connect or disconnect a motor while the driver is energized. This could cause permanent damage to the driver!**

## Description

The PoStep25-32 is a high performance, cost effective stepping motor driver to implement intelligent stepping motor control. The driver incorporates an advanced architecture and surface mount technology to achieve an exceptional power density.



## PoStep25 FEATURES

- 0.5 to 2.5 Amps Phase Current
- Simple current setting with jumper
- Compatible with 4, 6, and 8 wire stepper motors of any voltage
- +9 VDC to +30 VDC Power Supply
- Reverse supply voltage protection
- 1, 2, 4, 8, 16 and 32 Micro-steps per Step
- Mixed decay mode for smoother moving of motors
- 3,3V and 5V logic compatible inputs
- 250 kHz Max Step Rate
- 0 °C To 70 °C Operating Temperature
- LED Power, Error and Enable Indicators
- Small Size: 50 mm X 52 mm
- Improved thermal characteristics
- Compatible with PoStep25

## Board use requirements

Step, direction and enable inputs. 9-30 VDC power supply, connected bipolar stepper motor **before** applying power.

## LEDs description

- PWR (Green) when power is applied. It must be illuminated.
- ENBL (Green) – Enable. It must be illuminated.
- ERR (Red) – Error. It is illuminated on these errors: Overtemperature, Overcurrent. Controller must cool down or short circuit must be eliminated. After that Switch power down, wait 20 seconds and switch power off.

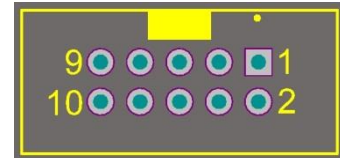
## Connection and setting

1. Mount the PoStep to the stable surface. If PoStep25 will be mounted to metal surface, please isolate it.
2. Set microstepping switch to required microstepping multiplier according to printing on the driver.

- Put current limit jumper to required position: 0,5A, 1A, 1,5A, 2A or 2,5A.
- Connect step, direction, /enable and GND to PoStep25 from your controller or BOB.
- Connect motor. Use thick wires, at least 1mm<sup>2</sup> or more.
- Connect power supply. Use thick (at least 1mm<sup>2</sup>) and as short is possible wires. Connect each motor driver directly to power supply with + and GND.

## 10 pin IDC connector pinout

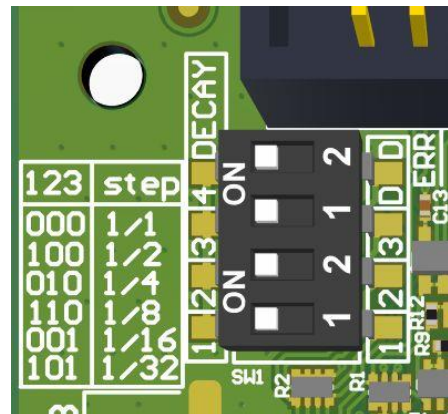
Pin	Function
1	nEnable (0=enable, 1=disable)
3	direction
5	step
7	Error (from PoStep to controller) O.C.
2, 4, 6, 8, 10	GND
9	Not connected



## Microstepping settings

PoStep25-32 can be set to full step, half step and up to 32 microstepping. »1« means ON, »0« means OFF. **Bold** settings are delivered.

SW1	SW2	SW3	SW4	Function
<b>0</b>	<b>0</b>	<b>0</b>	<b>X</b>	<b>Full step</b>
0	0	1	X	½ step
0	1	0	X	¼ step
0	1	1	X	8 microsteps/step
1	0	0	X	16 microsteps/step
1	0	1	X	32 microsteps/step
1	1	0	X	32 microsteps/step
1	1	1	X	32 microsteps/step
<b>X</b>	<b>X</b>	<b>X</b>	<b>0</b>	<b>Mixed decay</b>
X	X	X	1	Fast decay



## Power dissipation

The PoStep25-32 has maximum current rating of 2,5A. For currents over 1,5A, please consider to add additional fan to keep IC cool. If the PoStep25-32 is mounted in enclosure, it must have vent holes and probably fan to blow hot air to outside.

## Motor connections

**Note:** To avoid damaging, make sure the phase windings are connected correctly. Resistance between leads of different phases is usually > 100KΩ. Resistance between leads of the same phase is usually < 100Ω.

The drive will work with 4-wire, 6-wire or 8-wire stepper motors.

**4-wire motors** are truly bipolar, and can only be run as such.

**6-wire motors** can be wired two ways to work with the bipolar drive.

The first is half-winding. In this method, one end wire, and the center-tap wire of the phase is used. The other end is insulated and left unused. This method uses unipolar nameplate current specifications, and will produce nameplate torque.

The second is series winding. In this configuration, the center-tap is insulated, and unused. This method uses all of the wiring per phase, but has double the number of wire turns as halfwinding or unipolar mode. Because of this, the amperage requirement becomes half the nameplate rating. Because the wire in the coil can handle more current than 'half', motor manufacturers will often "boost" the torque rating by specifying currents up to 71% of unipolar rated current while running in series mode. This is fine for FULL step motor drives, but not necessarily so good for microstepping drives. Using this much can smear microstepping smoothness and accuracy. Any extra torque achieved by this method will generally be lost to machine vibrations due to loss of microstepping smoothness. The best performance will be somewhere between the 50% and 71% current rating.

The advantage of using series winding is that lower power drives may be used. For example a unipolar motor rated for 4.0A/phase is over the 2.5A/phase maximum of the PoStep25-32. Running in series requires only 2.0A/phase to achieve the same torque. The disadvantage of this method is that it raises motor inductance, which in turn, slows motor coil charging time. Since proper torque is reached only when the coil has charged to the required level, the longer it takes to charge, the longer until full torque is achieved. This leads to slower full torque stepping rates. Conversely, a half-winding configuration requires full nameplate rated current, but if the drive is capable of this, the advantage is that rated torque can be achieved twice as fast as series winding (using the same voltage, when comparing half-winding and series).

**8-wire motors** can be run in parallel or serial mode. Parallel mode needs higher current, has lower inductance and better torque, Serial mode needs lower current and has lower torque. Please read also 6-wire motors.

